

# TECHNICAL DATA

## **BondAll**

Deep penetrating acrylic bonding liquid.

Date: February 2017/1

Product code: LUP040

Colour: Clear

Shelf life: 12 Months 1ℓ, 5ℓ, 20ℓ Packaging:

Storage conditions: Store in a cool/dry place Stirring method: Stir with a flat paddle

Flashpoint: Non-flammable

Viscosity: 80 - 85 KU (at 23°C)

Specific weight: 0.95 - 1.02 Solids per volume: 19 - 21 % (Approx.) Solids per mass: 18 - 22 % (Approx.) 10m<sup>2</sup>/1ℓ/coat Spreading rate:

Dry film thickness 20µm (Recommended)

Wet film thickness 100µm

**VOC level** ±64g/1ℓ (Medium VOC)

Recommended coats:

1

Drying time: Touch Dry: 30min @ 23°C

Dry to handle: 2h @ 23°C Overcoating: Minimum 6 hours @ 23°C

Maximum 2 days @ 23°C

Application: Brush, roller and airless

spray

Cleaning: Water

### **GENERAL PREPARATIONS**

- All surfaces must be clean, sound and dry.
- Remove all loose flakes and apply BondAll to obtain a stable surface.
- Smooth out imperfections with Skim and repair cracks with Fill. To stabilize chalky surfaces, apply BondAll.
- For water damaged, porous and alkaline surfaces, apply BondAll to stabilize surface.

## **FEATURES**

BondAll is based on an environmentally friendly APEO free water borne styrene acrylic solution polymer emulsion. It features exceptional adhesion, deep penetration, sealing and water repellent properties i.e. clay tiles. BondAll is an alternative to traditional solvent based bonding liquids. It offers exceptional long term durability, water repellence and breathability. BondAll is chalk-, lime-, and alkali resistant.

#### WHERE TO USE

Masonry, concrete, gypsum board, gypsum plaster, fibre cement and clay tiles.





#### **PRECAUTIONS**

- <sup>°</sup> Avoid painting in moist / humid conditions. To allow applied paint to cure, there should be no rain forecast for at least 7 days.
- ° Do not paint over surfaces with moisture content above 15%. Ideal level 5% or less
- ° Stir paint well with a flat paddle.
- ° Ideal application conditions and surface temperature should be between 10°C 35°C with a relative humidity of less than 75%. It is not recommended to paint in direct sunlight as this will result in the paint drying to fast leading to visible "lap-marks". Windy conditions might have a similar effect and can cause a deposit of dust particles on the wet paint.
- \* To ensure colour- and sheen level consistency, purchase from the same production batch of paint.
- ° Tint bases contain fewer litres than advertised.
- ° Spreading rates are theoretical and based on smooth / flat surfaces.
- ° Do not wash or abrade newly painted surfaces until properly cured.
- ° Allow 7 days for paint to dry properly and 30 days to reach full strength.
- ° Store paint in a cool, dry place.

#### **HEALTH & SAFETY**

- ° Keep out of children's reach.
- ° Do not eat, drink or smoke during any application.
- \* Ensure appropriate ventilation during application and drying.
- ° May be harmful if swallowed.
- Wear protective equipment during preparation, application and cleaning.
- ° Avoid contact with eyes.
- ° In case of contact, seek medical advice.
- ° Avoid contact with skin. In case of contact, wash thoroughly with appropriate solvent.
- ° If skin irritation occurs, seek medical advice.

## Disclaimer:

- \* Specifications and recommendations are given in good faith and are meant to be used as a guideline.
- \* All information is based on results obtained from our tests done and experience gained over time.
- \* Application method and equipment, condition of substrate and during application, will have an influence on results. This is beyond the manufacturer's control.
- \* As technology may change over time, please ensure the use of the latest Technical Data Sheet.
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